## MEPNN Supplier Scouting Opportunity Synopsis

## Section 1: General Information

| Scouting Number | $2024-057$ |
| :--- | :--- |
| Item to be Scouted | Grade 420 Stainless Steel |
| Days to be scouted | 15 |
| Description | 420 stainless steel coil |
|  | Sample dimensions: |
|  | $.035 \times .625$ |
| State item to be used in | $.030 \times .5625$ |

## Section 2: Technical Information

| Type of supplier being sought | Manufacturer |
| :---: | :---: |
| Reason | 2nd Supplier |
| Describe the manufacturing processes (elaborate to provide as much detail as possible) | Heat treated to HRC 50-52 <br> 2B Finish - Considered the most widely used surface finish, 2 B is the basis for most polished and brushed finishes. Such common stainless steel grades as 201, 304, 304L and 316L come in a standard 2B finish. <br> \#3 Slit Edge <br> Both sides of the coil must be clear of pits/scratches <br> Tolerances: <br> - Width: +/- 005 <br> - Thickness: +/- . 0025 |
| Provide dimensions / size / tolerances / performance specifications for the item | Heat treated to Rockwell Hardness Scale (HRC) 50-52 2B Finish \#3 Slit Edge Both sides of the coil must be clear of pits/scratches Tolerances: <br> - Width: +/- . 005 <br> - Thickness: +/- . 0025 |
| List required materials needed to make the product, including materials of product components | 420 stainless steel coil |
| Are there applicable certification requirements? | No |
| Are there applicable regulations? | No |
| Are there any other stndards, requirements, etc.? | No |
| Additional Technical Comments | Steel is stamped, ground, polished and sharpened into high quality cutlery items. |

## Section 4: Business Information

Estimated potential business volume
Estimated target price / unit cost information (if unavailable explain)
When is it needed by?

Depending on the SKU, 5000 lbs . per year - 30,000 lbs. per year.
Currently paying around $\$ 10.50$ per lb., plus freight. We would like to be below that if possible.
Our current lead times are 6 months. We would like to be at or below that.

| Describe packaging requirements | N/A |
| :--- | :--- |
| Where will this item be shipped? | Waverly, lowa |

## Additional Comments

Is there other information you would like to include?

